

Work Order ID 150258-2

150258

Page 1

Wednesday, August 24, 2016 11:33:16 AM

Item ID: D350-764-011

Accept

N900040100

Setup Start

NS1

Revision ID:

Item Name: Rear Seat Shoulder Harness

Stop

NS2

Start Date: 8/17/2016 Start Qty: 2.00

2

Cust Item ID:

Required Date: 8/24/2016 Req'd Qty: 2.00

2

Customer:

Reference:

Approvals:

Process Plan:

DAS

21

Date: AUG 26 2016

Tooling:

Date:

Run

Start

NR1

QC:

9-89

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN-D350-764	Rev B								
100	Document Control	0.00							
100	DOCUMENT CONTROL								
DC	Memo	0.00							
Doc.Control -USB or Paperwork	Photocopy bluefile & type labels per PPP D350-764-011		CHG002						
110	Pick Kit	0.00							
110	Packaging								
Packaging	Memo	0.00							
Packaging									
120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.01							
Quality Control									

DAS 21 9-89 16-09-07

1 DAS 28 9-89 OCT 25 2016

2 SEP 07 2016 DAS 27 9-89

1 DAS 28 9-89 OCT 25 2016

Work Order ID 150258

Wednesday, August 24, 2016 11:33:16 AM

150258

Page 2

Item ID: D350-764-011

Accept

N900040100

Setup Start

NS1

Revision ID:

Item Name: Rear Seat Shoulder Harness

Stop

NS2

Start Date: 8/17/2016 Start Qty: 2.00

2

Cust Item ID:

Required Date: 8/24/2016 Req'd Qty: 2.00

2

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start

NR1

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Packaging	0.00							
130									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D350-764-011 Location:FG029								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.03							
Quality Control									

DAS
28
9-89DAS
27
9-89

OCT 2 5 2016

DAS
21
9-89

OCT 2 6 2016

DAS
21
9-89

OCT 2 6 2016

Picklist Print

Wednesday, August 24, 2016 11:33:15 AM

Page 1

Work Order ID: 150258

150258

Parent Item: D350-764-011

D350-764-011

Parent Item Name: Rear Seat Shoulder Harness

Start Date: 8/17/2016

Required Date: 8/24/2016

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP REV:A New issue 07-10-11 DD verified by EC
IPP Rev:B ECN 1050 rev.B as per dwg 08-01-10 DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

ALS4-1032-130	ABLS4-1032-130	Purchased	No			110	Each	6,003.000	16	32			
---------------	----------------	-----------	----	--	--	-----	------	-----------	----	----	--	--	--

ALS4-1032-130

Rivnut

**

DAS
6
9-89

DAS
27
9-89

Location

Loc Qty

Loc Code

CCK004

4400

M135442

4400

FP001

1015

M133077

122

M134502

893

ST556

588

M135442

588

AN3-3A

Purchased

No

110

Each

196.0000

32

64

AN3-3A

Bolt

**

DAS
6
9-89

DAS
27
9-89

Location

Loc Qty

Loc Code

ST350

196

m134738

24

m135274

22

m135408

50

m135466

100

AN3-6A

Purchased

No

110

Each

207.0000

16

32

AN3-6A

Bolt

**

SEP 07 2016

DAS
6
9-89

DAS
27
9-89

Location

Loc Qty

Loc Code

ST349

207

M134955

207

DAS
28
9-89

32

Picklist Print

Wednesday, August 24, 2016 11:33:15 AM

Page 2

Work Order ID: 150258

150258

Parent Item: D350-764-011

D350-764-011

Parent Item Name: Rear Seat Shoulder Harness

Start Date: 8/17/2016

Required Date: 8/24/2016

Start Qty: 2.00

Required Qty: 2.00

AN4-10A Purchased No

110 Each 114.0000 4 8

AN4-10A

Bolt

**

DAS 27
6 9-89

DAS 28
9-89

Location

Loc Qty

Loc Code

over003

109

M134762

109

ST345

5

131677

5

AN970-6 Purchased No

110 Each 63.0000 4 8

AN970-6

WASHER

**

DAS 27
6 9-89

DAS 28
9-89

Location

Loc Qty

Loc Code

ST321

63

M134063

13

M135274

50

CCR264SS3-3 CCR264SS3-3-03 Purchased No

110 Each 129.0000 16 32

CCR264SS3-3

Cherry Rivet

**

DAS 27
6 9-89

DAS 28
9-89

Location

Loc Qty

Loc Code

FP001

129

m128818

129

CR3212-4-2 Purchased No

110 Each 54.0000 4 8

CR3212-4-2

Cherry Rivet

**

DAS 27
6 9-89

DAS 28
9-89

Location

Loc Qty

Loc Code

ST320

54

M130388

54

SEP 07 2016

Picklist Print

Wednesday, August 24, 2016 11:33:15 AM

Page 3

Work Order ID: 150258

150258

Parent Item: D350-764-011

D350-764-011

Parent Item Name: Rem Seat Shoulder Harness

Start Date: 8/17/2016

Required Date: 8/24/2016

Start Qty: 2.00

Required Qty: 2.00

CR3212-5-04

Purchased No

110 Each

100.0000

4 8

m/33709

CR3212-5-04

Rivet

**

DAS 6 27 9-89

DAS 28 9-89

Location

Loc Qty

Loc Code

over003

100

m135274

100

CR3212-5-07

Purchased No

110 Each

115.0000

4 8

CR3212-5-07

Rivet

**

DAS 6 27 9-89

DAS 28 9-89

Location

Loc Qty

Loc Code

ST320

115

m127255

15

m128429

100

D2854

Manufactured No

110 f

40.8298

2.666 5.332

D2854

3/4" Velcro Strip

**

DAS 6 27 9-89

DAS 28 9-89

Location

Loc Qty

Loc Code

ST410

40.82976871

120209

3.70492651

140541

7.1248422

141692

30

D3578-041

Manufactured No

110 Each

27.0000

16 32

D3578-041

Doubler

**

DAS 6 27 9-89

DAS 28 9-89

Location

Loc Qty

Loc Code

ST043

27

147592

27

SEP 07 2016

Picklist Print

Wednesday, August 24, 2016 11:33:15 AM

Page 4

Work Order ID: 150258

150258

Parent Item: D350-764-011

D350-764-011

Parent Item Name: Rear Seat Shoulder Harness

Start Date: 8/17/2016

Required Date: 8/24/2016

Start Qty: 2.00

Required Qty: 2.00

D3636-041 Manufactured No

110 Each

6.0000

4 8

D3636-041

Shoulder Harness

**

2X 150072

SEP 20 2016 DAS 27 9-89

DAS 28 9-89

Location

Loc Qty

Loc Code

ST465

6

147231

6

D3637-041

Manufactured No

110 Each

1.0000

4 8

D3637-041

Bracket Assembly

**

2X 147556

DAS 27 9-89

DAS 28 9-89

Location

Loc Qty

Loc Code

ST234A

1

148928

1

D3637-3

Manufactured No

110 Each

13.0000

4 8

D3637-3

Bracket

**

DAS 27 9-89

DAS 28 9-89

Location

Loc Qty

Loc Code

ST234A

13

138956

13

D3638-1

Manufactured No

110 Each

7.0000

4 8

D3638-1

Bushing

**

3XB 150377 OCT 04 2016

DAS 27 9-89

DAS 28 9-89

Location

Loc Qty

Loc Code

FG

2

89312

2

ST047

5

147548

5

SEP 07 2016

Picklist Print

Wednesday, August 24, 2016 11:33:15 AM

Page 5

Work Order ID: 150258

150258

Parent Item: D350-764-011

D350-764-011

Parent Item Name: Rear Seat Shoulder Harness

Start Date: 8/17/2016

Required Date: 8/24/2016

Start Qty: 2.00

Required Qty: 2.00

D3639-1

Manufactured No

110

Each

7.0000

1 2

D3639-1

Doubler

**

DAS
28
9-89

Location

Loc Qty

Loc Code

ST047

7

142894

7

D3639-2

Manufactured No

110

Each

6.0000

1 2

D3639-2

Doubler

**

DAS
28
9-89

Location

Loc Qty

Loc Code

ST047

6

138334

6

D3639-3

Manufactured No

110

Each

9.0000

1 2

D3639-3

Doubler

**

DAS
28
9-89

Location

Loc Qty

Loc Code

ST234A

9

138995

9

D3639-4

Manufactured No

110

Each

8.0000

1 2

D3639-4

Doubler

**

DAS
28
9-89

Location

Loc Qty

Loc Code

ST234A

8

138329

8

DAS
6
9-89

DAS
27
9-89

DAS
6
9-89

DAS
27
9-89

DAS
6
9-89

DAS
27
9-89

DAS
6
9-89

DAS
27
9-89

SEP 07 2016

Picklist Print

Wednesday, August 24, 2016 11:33:15 AM

Page 6

Work Order ID: 150258

150258

Parent Item: D350-764-011

D350-764-011

Parent Item Name: Rear Seat Shoulder Harness

Start Date: 8/17/2016

Required Date: 8/24/2016

Start Qty: 2.00

Required Qty: 2.00

D3640-1

Manufactured No

110

Each

9.0000

2 4

D3640-1

Belt Guide

**

DAS
6

DAS
27
9-89

DAS
28
9-89

Location

Loc Qty

Loc Code

ST048

9

141527

3

148899

6

D3640-3

Manufactured No

110

Each

21.0000

2 4

D3640-3

Belt Guide

**

DAS
6

DAS
27
9-89

DAS
28
9-89

Location

Loc Qty

Loc Code

ST048

21

144610

21

D3641-1

Manufactured No

110

Each

6.0000

2 4

D3641-1

Cover

**

DAS
6

DAS
27
9-89

DAS
28
9-89

Location

Loc Qty

Loc Code

ST234A

6

142846

6

D3641-3

Manufactured No

110

Each

5.0000

1 2

D3641-3

Cover

**

DAS
6

DAS
27
9-89

DAS
28
9-89

Location

Loc Qty

Loc Code

ST234A

5

142905

5

SEP 07 2016

Picklist Print

Wednesday, August 24, 2016 11:33:15 AM

Page 7

Work Order ID: 150258

150258

Parent Item: D350-764-011

D350-764-011

Parent Item Name: Rear Seat Shoulder Harness

Start Date: 8/17/2016

Required Date: 8/24/2016

Start Qty: 2.00

Required Qty: 2.00

D3641-4

Manufactured No

110

Each

5.0000

1 2

**

DAS 6 9-89

DAS 27 9-89

D3641-4

Cover RH

DAS 28 9-89

Location

Loc Qty

Loc Code

ST234A

5

138875

5

2

D3642-1

Manufactured No

110

Each

5.0000

2 4

**

DAS 6 9-89

DAS 27 9-89

D3642-1

Doubler

DAS 28 9-89

Location

Loc Qty

Loc Code

ST048

5

139088

5

4

D3643-1

Manufactured No

110

Each

1.0000

1 2

**

DAS 6 9-89

DAS 27 9-89

D3643-1

Stiffener

DAS 28 9-89

Location

Loc Qty

Loc Code

ST048

1

136649

1

1

SEP 15 2016

D3643-2

Manufactured No

110

Each

8.0000

1 2

**

DAS 6 9-89

DAS 27 9-89

D3643-2

Stiffener

DAS 28 9-89

Location

Loc Qty

Loc Code

ST048

8

138290

8

2

D3644-1

Manufactured No

110

Each

15.0000

2 4

**

DAS 6 9-89

DAS 27 9-89

D3644-1

Shim

DAS 28 9-89

Location

Loc Qty

Loc Code

ST048

15

104983

15

4

SEP 07 2016

Wednesday, August 24, 2016 11:33:16 AM

Shop Packet Print

Page 7

Picklist Print

Wednesday, August 24, 2016 11:33:16 AM

Page 8

Work Order ID: 150258

150258

Parent Item: D350-764-011

D350-764-011

~~Parent Item Name: Rear Seat Shoulder Harness~~

Start Date: 8/17/2016

Required Date: 8/24/2016

Start Qty: 2.00

Required Qty: 2.00

D3657-1 Manufactured No

110 Each

3.0000

1 2

D3657-1

Guide Tool

DAS
28
9-89

**

DAS
6
9-89

DAS
27
9-89

Location

Loc Qty

Loc Code

ST049

3

136446

3

2

MS20426AD3-3

Purchased No

110 Each

6,580.000

32 64

MS20426AD3-3

RIVET

**

DAS
6
9-89

DAS
27
9-89

Location

Loc Qty

Loc Code

fg108

400

M135354

400

GA

44

M131624

44

ST312

6136

M135274

6136

64

MS20426AD4-4

Purchased No

110 Each

4,069.000

106 212

MS20426AD4-4

Rivet

**

DAS
6
9-89

DAS
27
9-89

Location

Loc Qty

Loc Code

GA

1892

125445

1892

ST312

2177

m132536

2177

212

DAS
28
9-89

SEP 07 2016

Picklist Print

Wednesday, August 24, 2016 11:33:16 AM

Page 9

Work Order ID: 150258

150258

Parent Item: D350-764-011

D350-764-011

~~Parent Item Name: Rear Seat Shoulder Harness~~

Start Date: 8/17/2016

Required Date: 8/24/2016

Start Qty: 2.00

Required Qty: 2.00

MS20426AD4-6

Purchased

No

110

Each

1,520.000

28

56

DAS

6

9-89

MS20426AD4-6

Rivet

DAS
27
9-89

DAS
28
9-89

Location

Loc Qty

Loc Code

GA

608

M128812

16

M133234

192

M134502

400

ST311

912

M134502

912

56

MS20470AD4-6

Purchased

No

110

Each

2,518.000

8

16

DAS

6

9-89

MS20470AD4-6

Rivet, Universal Head

DAS
27
9-89

DAS
28
9-89

Location

Loc Qty

Loc Code

CCK004

1566

m134852

1566

GA

497

m131618

81

m133077

416

ST310

455

m134360

455

16

SEP 07 2016

Picklist Print

Wednesday, August 24, 2016 11:33:16 AM

Page 10

Work Order ID: 150258

150258

Parent Item: D350-764-011

D350-764-011

Parent Item Name: Rear Goat Shoulder Harness

Start Date: 8/17/2016

Required Date: 8/24/2016

Start Qty: 2.00

Required Qty: 2.00

MS2105913

Purchased

No

110

Each

122.0000

16

32

MS2105913

Nut Plate

**

DAS

DAS
27
9-89

Location

Loc Qty

Loc Code

CA

8

M129682

8

GA

16

M135058

16

ST301

78

M135015

10

M135297

68

ST303

20

M133016

20

32

MS21072-13

Purchased

No

110

Each

74.0000

8

16

MS21072-13

Nut Plate

**

DAS
27
9-89

Location

Loc Qty

Loc Code

ST299

74

125535

74

Each

23.0000

8

16

MS35206-267

Purchased

No

MS35206-267

SCREW

**

DAS

DAS
27
9-89

Location

Loc Qty

Loc Code

ST271

23

m132123

23

16

DAS
28
9-89

SEP 07 2016

Picklist Print

Wednesday, August 24, 2016 11:33:16 AM

Page 11

Work Order ID: 150258

150258

Parent Item: D350-764-011

D350-764-011

Parent Item Name: Rear Seat Shoulder Harness

Start Date: 8/17/2016

Required Date: 8/24/2016

Start Qty: 2.00

Required Qty: 2.00

NAS1149D0363J

Purchased

No

110

Each

1,481.000

48

96

NAS1149D0363.J

Washer

DAS
6
9-89
**DAS
27
9-89**

Location

Loc Qty

Loc Code

GA

352

m134055

352

ST263

1129

m134955

129

m135297

1000

NAS1149D0963J

Purchased

No

110

Each

26.0000

4

8

NAS1149D0963.J

Washer

DAS
6
9-89
**DAS
27
9-89**

Location

Loc Qty

Loc Code

ST263

26

125445

26

DAS
28
9-89

DAS
28
9-89

SEP 07 2016

5.0 PARTS LISTS

REFERENCE ONLY

QTY -011	Dart Part Number	Geneva Part Number	Description
X	D350-764-011	P131	Shoulder Harness Kit
4	D2854-1-080	N/A	VELCRO STRIP
4	D2854-3-080	N/A	VELCRO STRIP
16	D3578-041	N/A	DOUBLER
4	D3636-041	N/A	SHOULDER HARNESS
4	*D3636-11	G10601-2	SHOULDER BELT
4	*D3636-13	G10601-4	LAP BELT
4	D3637-041	G10602-1	BRACKET ASSEMBLY
4	D3637-3	G10609-1	BACKER PLATE
4	D3638-1	G10608-2	BUSHING
1	D3639-1	G10604-3	DOUBLER
1	D3639-2	G10604-6	DOUBLER
1	D3639-3	G10604-4	DOUBLER
1	D3639-4	G10604-5	DOUBLER
2	D3640-1	G10605-1	BELT GUIDE
2	D3640-3	G10605-2	BELT GUIDE
2	D3641-1	G10606-3/-6	COVER
1	D3641-3	G10606-5	COVER
1	D3641-4	G10606-4	COVER
2	D3642-1	G10607-1/-2	DOUBLER
1	D3643-1	G10610-2	STIFFENER
1	D3643-2	G10610-1	STIFFENER
2	D3644-1	G10610-3	SHIM
1	D3657-1	G12170	GUIDE TOOL
16	ALS4-1032-130	N/A	INSERT
32	AN3-3A	N/A	BOLT
16	AN3-6A	N/A	BOLT
4	AN4-10A	N/A	BOLT
48	AN960JD10	N/A	WASHER
4	AN960JD916	N/A	WASHER
4	AN970-6	N/A	WASHER
16	CCR264SS-3-03	N/A	RIVET
4	CR3212-4-02	N/A	RIVET
4	CR3212-5-04	N/A	RIVET
4	CR3212-5-07	N/A	RIVET
32	MS20426AD3-3	N/A	RIVET
106	MS20426AD4-4	N/A	RIVET
28	MS20426AD4-6	N/A	RIVET
8	MS20470AD4-6	N/A	RIVET
16	MS21059L3	N/A	NUTPLATE (OR MS21059-3)
8	MS21072L3	N/A	NUTPLATE (OR MS21072-3)
8	MS35206-267	N/A	SCREW

*Included with D3636-041

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Revision: B

Date: 07.10.16